









Metropolitan
Trench Heating
and Cooling



Metropolitan Trench Heating and Cooling

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Metropolitan Natural & Powered Trench Heaters

Metropolitan Natural and Powered Trench Heater units are designed to enhance comfort in large glazed areas. Installed beneath floor-to-ceiling windows, these units effectively eliminate draughts by allowing cool air to drop into the trench and pass through a coil/heat exchanger, picking up heat and circulating it over the window. The warmed air then circulates around the room before eventually cooling and falling to the floor.

These trench heaters are suitable for installation in both screeded and suspended floors, making them versatile for various settings such as offices, hotels, restaurants, and residential properties.

Powered units are available for situations requiring enhanced heat outputs, featuring low-power fans that operate quietly and use EC/DC technology for energy efficiency.

Manufactured in Leicester, UK, these units undergo independent testing to meet the high standards of BS EN 16430. With their ability to reduce glazing losses and create a more comfortable environment, Metropolitan Trench Heaters are ideal for spaces with large glazed areas. They offer efficient heating and improved controllability, making them an excellent choice for enhancing comfort in various settings while maintaining a whisper-quiet operation.







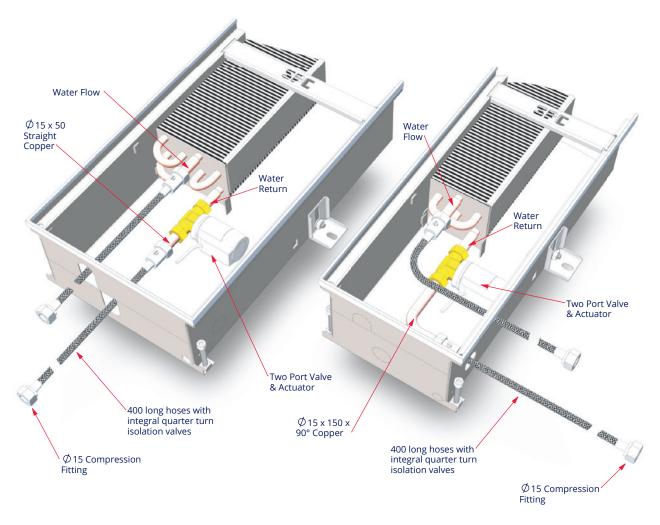




Natural Trench

Connections & Dimensions

Connections can be front or side entry



The 2-port valve and actuator will not fit inside the two smallest sizes, and must be fitted externally to the trench unit.

*Hose lengths are approximate.

| Two Port Valve & Actuator Fitting | | | | | | | | | |
|-----------------------------------|----------------------|----------------------|----------------------|--|--|--|--|--|--|
| Height Width | 90 | 145 | 200 | | | | | | |
| 150 | External Only | External Only | External or as Shown | | | | | | |
| 225 | External or as Shown | External or as Shown | External or as Shown | | | | | | |
| 300 | External or as Shown | External or as Shown | External or as Shown | | | | | | |

Dimensions

- 3x widths 150mm, 225mm and 300mm
- 3x heights 90mm, 145mm and 200mm
- 24x lengths 800mm to 3100mm in 100mm increments

Easily create longer runs by connecting together using flangeless end plates.

Heat outputs

For information on outputs for other conditions contact SPC's sales team.

LPHW = 80/60°C & Room Air Temperature = 20°C (ΔT = 50°C), Medium Speed

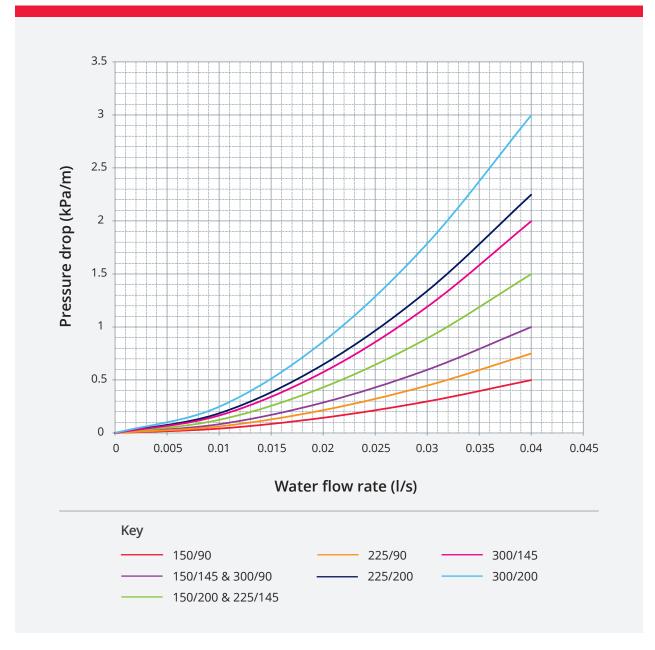
| Width | | 150mm | | | 225mm | | 300mm | | | |
|--------------------|------|-------|-------|------|-------|-------|-------|-------|-------|--|
| Height | 90mm | 145mm | 200mm | 90mm | 145mm | 200mm | 90mm | 145mm | 200mm | |
| Trench Length (mm) | | | | | | | | | | |
| 900 | 120 | 197 | 278 | 180 | 337 | 368 | 239 | 430 | 491 | |
| 1000 | 141 | 232 | 327 | 211 | 397 | 433 | 281 | 506 | 578 | |
| 1100 | 162 | 266 | 376 | 243 | 456 | 497 | 323 | 581 | 664 | |
| 1200 | 183 | 301 | 425 | 274 | 515 | 562 | 365 | 657 | 750 | |
| 1300 | 204 | 336 | 473 | 306 | 574 | 627 | 407 | 732 | 836 | |
| 1400 | 225 | 370 | 522 | 337 | 633 | 691 | 449 | 808 | 922 | |
| 1500 | 246 | 405 | 571 | 369 | 693 | 756 | 491 | 883 | 1009 | |
| 1600 | 267 | 439 | 620 | 400 | 752 | 820 | 533 | 959 | 1095 | |
| 1700 | 288 | 474 | 669 | 432 | 811 | 885 | 575 | 1034 | 1181 | |
| 1800 | 309 | 509 | 717 | 463 | 870 | 950 | 617 | 1110 | 1267 | |
| 1900 | 330 | 543 | 766 | 495 | 929 | 1014 | 659 | 1185 | 1353 | |
| 2000 | 351 | 578 | 815 | 526 | 989 | 1079 | 701 | 1261 | 1440 | |
| 2100 | 372 | 612 | 864 | 558 | 1048 | 1143 | 743 | 1336 | 1526 | |
| 2200 | 393 | 647 | 913 | 589 | 1107 | 1208 | 785 | 1412 | 1612 | |
| 2300 | 414 | 682 | 961 | 621 | 1166 | 1273 | 827 | 1487 | 1698 | |
| 2400 | 435 | 716 | 1010 | 652 | 1225 | 1337 | 869 | 1563 | 1784 | |
| 2500 | 456 | 751 | 1059 | 684 | 1285 | 1402 | 911 | 1638 | 1871 | |
| 2600 | 477 | 785 | 1108 | 715 | 1344 | 1466 | 953 | 1714 | 1957 | |
| 2700 | 498 | 820 | 1157 | 747 | 1403 | 1531 | 995 | 1789 | 2043 | |
| 2800 | 519 | 855 | 1205 | 778 | 1462 | 1596 | 1037 | 1865 | 2129 | |
| 2900 | 540 | 889 | 1254 | 810 | 1521 | 1660 | 1079 | 1940 | 2215 | |
| 3000 | 561 | 924 | 1303 | 841 | 1581 | 1725 | 1121 | 2016 | 2302 | |
| 3100 | 582 | 958 | 1352 | 873 | 1640 | 1789 | 1163 | 2091 | 2388 | |

Heat output in W.

Water flow rate calculated as follows:

Water flow rate (I/s) = Heat output (W)/4190/Water temperature drop ($^{\circ}$ C)

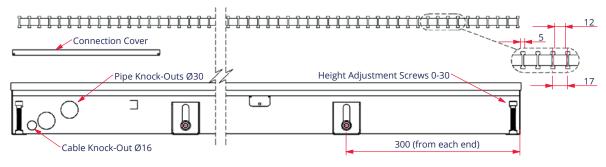
Water pressure drop

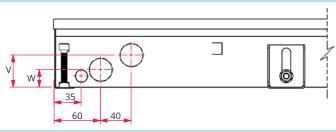


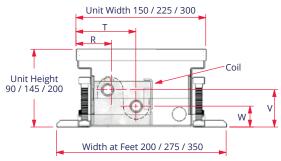
Water pressure drop in kPa per metre run of trench.

Dimensional drawings







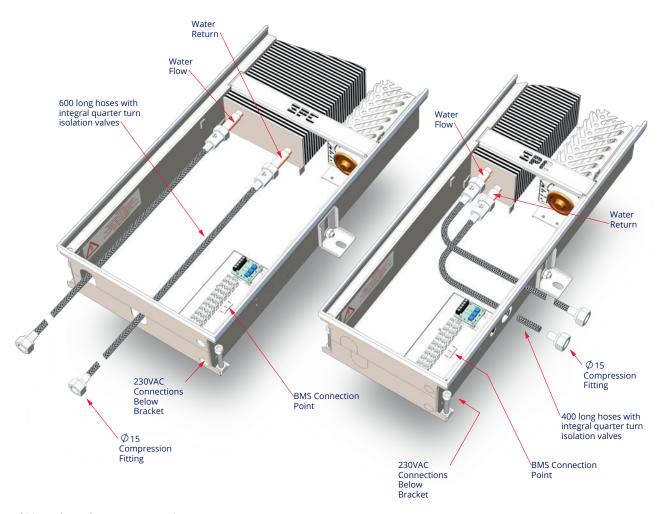


| Width (mm) | Height (mm) | Vertical distance between water flow knock-out & bottom (mm) | Vertical distance between water return knock-out & bottom (mm) | Horizontal distance between water flow knock-out & side (mm) | Horizontal distance between water return knock-out & side (mm) |
|---------------|----------------|---|---|---|---|
| | | V | W | R | T |
| 150 | 90 | 43 | 24 | 39 | 69 |
| 225 | 90 | 43 | 24 | 39 | 69 |
| 300 | 90 | 43 | 24 | 39 | 135 |
| 150 | 145 | 98 | 41 | 39 | 69 |
| 225 | 145 | 98 | 41 | 69 | 102 |
| 300 | 145 | 98 | 41 | 102 | 135 |
| 150 | 200 | 153 | 58 | 39 | 69 |
| 225 | 200 | 153 | 58 | 69 | 102 |
| 300 | 200 | 153 | 58 | 102 | 135 |

Powered Trench

Connections & Dimensions

Connections can be front or side entry



^{*}Hose lengths are approximate.

Dimensions

- 4x widths 180mm, 225mm, 260mm and 300mm
- · Single 110mm height
- 22x lengths 1100mm to 3200mm in 100mm increments

Easily create longer runs by connecting together using flangeless end plates.

Heat outputs

For information on outputs for other conditions contact SPC's sales team.

LPHW = 80/60°C & Room Air Temperature = 20°C (ΔT = 50°C), Medium Speed

| | Trench Width (mm) | | | | | | | | |
|--------------------|-------------------|-------|-------|-------|--|--|--|--|--|
| Trench Length (mm) | 180mm | 225mm | 260mm | 300mm | | | | | |
| 1100 | 470 | 782 | 971 | 1091 | | | | | |
| 1200 | 494 | 813 | 1003 | 1129 | | | | | |
| 1300 | 518 | 844 | 1036 | 1167 | | | | | |
| 1400 | 542 | 875 | 1068 | 1205 | | | | | |
| 1500 | 566 | 906 | 1100 | 1243 | | | | | |
| 1600 | 590 | 937 | 1132 | 1281 | | | | | |
| 1700 | 932 | 1553 | 1931 | 2169 | | | | | |
| 1800 | 956 | 1584 | 1963 | 2207 | | | | | |
| 1900 | 980 | 1615 | 1996 | 2245 | | | | | |
| 2000 | 1004 | 1646 | 2028 | 2283 | | | | | |
| 2100 | 1028 | 1677 | 2060 | 2321 | | | | | |
| 2200 | 1052 | 1708 | 2092 | 2359 | | | | | |
| 2300 | 1394 | 2324 | 2891 | 3247 | | | | | |
| 2400 | 1418 | 2355 | 2923 | 3285 | | | | | |
| 2500 | 1442 | 2386 | 2956 | 3323 | | | | | |
| 2600 | 1466 | 2417 | 2988 | 3361 | | | | | |
| 2700 | 1490 | 2448 | 3020 | 3399 | | | | | |
| 2800 | 1514 | 2479 | 3052 | 3437 | | | | | |
| 2900 | 1538 | 2510 | 3084 | 3475 | | | | | |
| 3000 | 1562 | 2541 | 3117 | 3513 | | | | | |
| 3100 | 1586 | 2572 | 3149 | 3551 | | | | | |

Heat output in W.

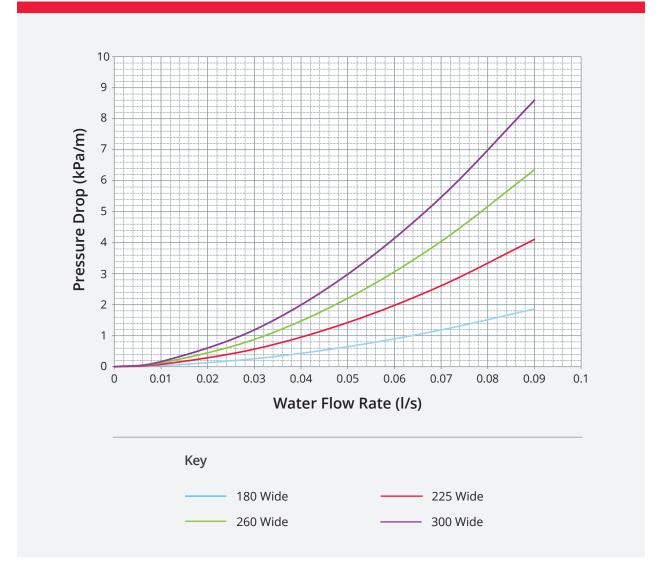
Sound pressure level

Medium speed < 30dBA @ 2m

Water flow rate calculated as follows:

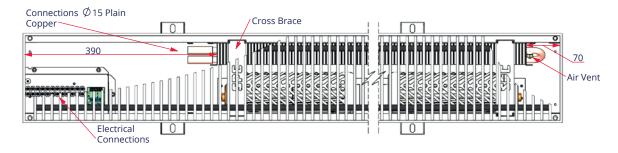
Water flow rate (I/s) = Heat output (W)/4190/Water temperature drop ($^{\circ}$ C)

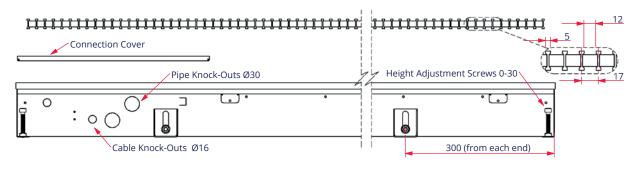
Water pressure drop

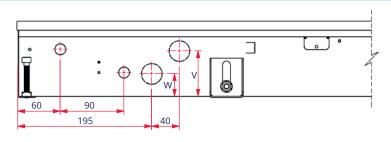


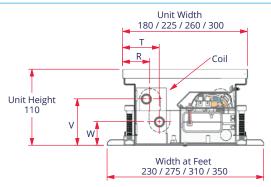
Water pressure drop in kPa per metre run of trench.

Dimensional drawings









| Width (mm) | Height (mm) | Vertical distance between water flow knock-out & bottom (mm) | Vertical distance between water return knock-out & bottom (mm) | Horizontal distance between water flow knock-out & side (mm) | Horizontal distance between water return knock-out & side (mm) |
|---------------|----------------|---|---|---|---|
| | | V | W | R | Т |
| 180 | 110 | 67 | 34 | 39 | 53 |
| 225 | 110 | 67 | 34 | 53 | 71 |
| 260 | 110 | 67 | 34 | 53 | 110 |
| 300 | 110 | 67 | 34 | 53 | 148 |

Controls for comfort

Natural & Powered Trench Heaters

We've thought of everything you might need to enrich your environment...

All units can be supplied with flexible hoses for connecting to the flow / return pipework. These hoses can be fitted with isolating valves for added convenience.

Natural units are controlled on the water side and we offer a range of 2 port control valves and actuators along with a range of attractive wall mounted thermostats.

While powered units can be controlled on the water side and supplied with valves the inclusion of EC/DC fan motor technology makes air side control simple and accurate. Fan speed is set via a 0-10V control signal which can be supplied via a BMS or room mounted controller. Alternatively, the fan speed can be set manually using the on-board rotary potentiometers.

2 port Valve



Actuator



Modulo v2 Room Thermostat



Flexible Hose with Integral Isolating Valve



Specification

Natural & Powered Trench Heaters

- Trench casings shall be from a minimum 1.2mm thick mild steel finish in black powder coat. The trench shall be c/w knock-outs for pipework and cables where required. Fine adjustment levelling screws shall be provided at all four corners and adjustable support feet along the length of the casing. The casing shall be supplied with transverse bracing pieces and a protective cover.
- The heat exchanger shall be manufactured from an array of copper tubes expanded into aluminium fins supported in galvanised sheet steel tubeplates. Flow and return connections shall be 15mm plain copper and the heat exchanger shall be fitted with a vent plug to purge air. Prior to fitting, the heat exchanger shall be pressure tested to 22 barg, air under water.
- Trench units shall be supplied, as standard, with anodised aluminium roll-up type grilles. The grilles shall consist of the aluminium blades, stainless steel springs and plastic spacers coloured to match the blades. Blades are optionally available in a range of anodised colours and can be provided in stainless steel. Trim pieces shall be supplied for fitting around the edge of the trench casing to match the grille.
- The units shall be performance tested in line with the requirements of EN 16430 and shall comply with all relevant European safety directives and harmonised standards.
- Trench units can optionally be supplied with a range of flexible hose fittings, control valves and thermostats to suit the application.

Do you require a bespoke fit?

- · Bespoke widths, heights and lengths are available on request
- · Also available on request are bespoke curved sections and grilles
- Corner kits with angled sections and mitred corner grilles are available as required.

Please don't hesitate to contact a member of the SPC sales team who will be more than happy to help you find the components you need to make your trench heating system perfect for its environment.

Metropolitan Powered Cooling Trench

Metropolitan Powered Cooling Trench units are specifically designed to enhance comfort and offset high solar gains in large glazed areas. These units are installed beneath floor-to-ceiling windows, effectively eliminating heat gains by drawing warm air into the trench and passing it through a coil/heat exchanger. The air is then cooled and blown towards the window, establishing a continuous circulation of treated warm air throughout the room.

Suitable for installation in both screeded and suspended floors, Metropolitan Powered Cooling Trench units offer versatility and can be utilised in a variety of settings, including offices, hotels,

restaurants, and residential properties. They are available in two configurations: 4-pipe units, which incorporate water heating to eliminate cold draughts, and 2-pipe units, which can be used for heating in a changeover system.

Manufactured in Leicester, UK, these units undergo rigorous independent testing to meet the stringent standards set by BS EN 16430. With their ability to reduce solar gains and create a heightened level of comfort, Metropolitan Powered Cooling Trench units are the ideal choice for spaces with large glazed areas. They provide efficient cooling capabilities and improved controllability, ensuring optimal comfort in diverse settings.





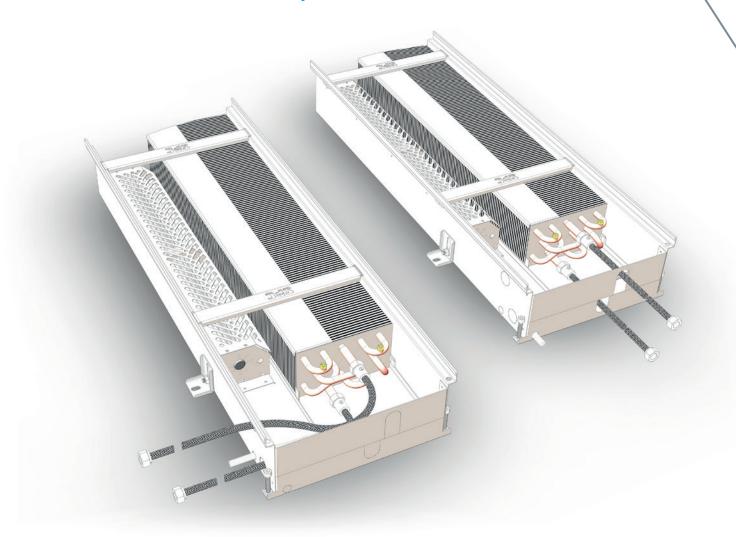




Cooling Trench

Connections & Dimensions

Connections can be front or side entry



The above shows a detail of a 360×150 size unit highlighting that the water connections can enter the unit from the front of the unit (opposite to window) or from the side of the unit. Knock-outs are provided on the front and side and these can be removed to suit the site requirement. Note that the sketch above just shows the cooling connections and that these are on the RHS looking from the room towards the window. For clarity the heating connections are not shown but will be found on the LHS of the trench unit.

If units are to be butted together in continuous runs then the connections to each individual section will need to be made from the front rather than from the side.

Dimensions

- Standard unit: 360mm wide x 150mm high
- · Narrow unit: 270mm wide x 205mm high
- 21 x lengths 1100mm to 3100mm in 100mm increments

Easily create longer runs by connecting together using flangeless end plates.

Cooling outputs

For information on outputs for other conditions contact SPC's sales team.

360mm wide x 150mm high unit

| | Clg ¹ | | | Clg ² | | Htg ¹ | | | Htg ² | | | |
|--------------------|------------------|------|-----------|------------------|-----------|------------------|-----------|------|------------------|-----|------|------|
| | Fan speed | | Fan speed | | Fan speed | | Fan speed | | | | | |
| Trench length (mm) | Low | Med | High | Low | Med | High | Low | Med | High | Low | Med | High |
| 1100 | 288 | 436 | 549 | 484 | 735 | 927 | 442 | 679 | 858 | 226 | 344 | 434 |
| 1200 | 295 | 443 | 556 | 499 | 751 | 943 | 462 | 699 | 878 | 233 | 352 | 441 |
| 1300 | 303 | 451 | 564 | 515 | 767 | 959 | 482 | 719 | 898 | 241 | 359 | 449 |
| 1400 | 310 | 458 | 571 | 531 | 782 | 975 | 502 | 739 | 918 | 248 | 367 | 456 |
| 1500 | 318 | 466 | 579 | 547 | 798 | 990 | 522 | 759 | 938 | 256 | 374 | 464 |
| 1600 | 325 | 473 | 586 | 562 | 814 | 1006 | 542 | 779 | 958 | 264 | 382 | 472 |
| 1700 | 590 | 886 | 1112 | 997 | 1500 | 1884 | 922 | 1396 | 1754 | 466 | 703 | 882 |
| 1800 | 597 | 893 | 1119 | 1013 | 1516 | 1900 | 942 | 1416 | 1774 | 473 | 710 | 889 |
| 1900 | 605 | 901 | 1127 | 1029 | 1532 | 1916 | 962 | 1436 | 1794 | 481 | 718 | 897 |
| 2000 | 612 | 908 | 1134 | 1044 | 1547 | 1932 | 982 | 1456 | 1814 | 488 | 725 | 904 |
| 2100 | 620 | 916 | 1142 | 1060 | 1563 | 1947 | 1002 | 1476 | 1834 | 496 | 733 | 912 |
| 2200 | 627 | 923 | 1149 | 1076 | 1579 | 1963 | 1022 | 1496 | 1854 | 504 | 741 | 920 |
| 2300 | 892 | 1336 | 1675 | 1510 | 2265 | 2842 | 1402 | 2113 | 2650 | 706 | 1061 | 1330 |
| 2400 | 899 | 1343 | 1682 | 1526 | 2281 | 2857 | 1422 | 2133 | 2670 | 713 | 1069 | 1337 |
| 2500 | 907 | 1351 | 1690 | 1542 | 2297 | 2873 | 1442 | 2153 | 2690 | 721 | 1076 | 1345 |
| 2600 | 914 | 1358 | 1697 | 1558 | 2312 | 2889 | 1462 | 2173 | 2710 | 728 | 1084 | 1352 |
| 2700 | 922 | 1366 | 1705 | 1573 | 2328 | 2905 | 1482 | 2193 | 2730 | 736 | 1091 | 1360 |
| 2800 | 929 | 1373 | 1712 | 1589 | 2344 | 2920 | 1502 | 2213 | 2750 | 744 | 1099 | 1368 |
| 2900 | 937 | 1381 | 1720 | 1605 | 2360 | 2936 | 1522 | 2233 | 2770 | 751 | 1107 | 1375 |
| 3000 | 944 | 1388 | 1727 | 1621 | 2376 | 2952 | 1542 | 2253 | 2790 | 759 | 1114 | 1383 |
| 3100 | 952 | 1396 | 1735 | 1637 | 2391 | 2968 | 1562 | 2273 | 2810 | 766 | 1122 | 1390 |

270mm wide x 205mm high unit

| | | Clg ¹ | | | Clg ² | | | Htg ¹ | | | Htg ² | |
|--------------------|-----------|------------------|-----------|------|------------------|------|-----------|------------------|------|-----|------------------|------|
| | Fan speed | | Fan speed | | Fan speed | | Fan speed | | | | | |
| Trench length (mm) | Low | Med | High | Low | Med | High | Low | Med | High | Low | Med | High |
| 1100 | 216 | 327 | 412 | 363 | 551 | 695 | 309 | 475 | 601 | 158 | 241 | 303 |
| 1200 | 221 | 332 | 417 | 374 | 563 | 707 | 323 | 489 | 615 | 163 | 246 | 309 |
| 1300 | 227 | 338 | 423 | 386 | 575 | 719 | 337 | 503 | 629 | 169 | 252 | 314 |
| 1400 | 233 | 344 | 428 | 398 | 587 | 731 | 351 | 517 | 643 | 174 | 257 | 319 |
| 1500 | 239 | 350 | 434 | 410 | 599 | 743 | 365 | 531 | 657 | 179 | 262 | 325 |
| 1600 | 244 | 355 | 440 | 422 | 611 | 755 | 379 | 545 | 671 | 184 | 267 | 330 |
| 1700 | 443 | 665 | 834 | 748 | 1125 | 1413 | 645 | 977 | 1228 | 326 | 492 | 617 |
| 1800 | 448 | 670 | 839 | 760 | 1137 | 1425 | 659 | 991 | 1242 | 331 | 497 | 622 |
| 1900 | 454 | 676 | 845 | 772 | 1149 | 1437 | 673 | 1005 | 1256 | 337 | 503 | 628 |
| 2000 | 459 | 681 | 851 | 783 | 1160 | 1449 | 687 | 1019 | 1270 | 342 | 508 | 633 |
| 2100 | 465 | 687 | 857 | 795 | 1172 | 1460 | 701 | 1033 | 1284 | 347 | 513 | 638 |
| 2200 | 470 | 692 | 862 | 807 | 1184 | 1472 | 715 | 1047 | 1298 | 352 | 518 | 643 |
| 2300 | 669 | 1002 | 1256 | 1133 | 1699 | 2132 | 981 | 1479 | 1855 | 494 | 743 | 930 |
| 2400 | 674 | 1007 | 1262 | 1145 | 1711 | 2143 | 995 | 1493 | 1869 | 499 | 748 | 936 |
| 2500 | 680 | 1013 | 1268 | 1157 | 1723 | 2155 | 1009 | 1507 | 1883 | 505 | 754 | 941 |
| 2600 | 686 | 1019 | 1273 | 1169 | 1734 | 2167 | 1023 | 1521 | 1897 | 510 | 759 | 946 |
| 2700 | 692 | 1025 | 1279 | 1180 | 1746 | 2179 | 1037 | 1535 | 1911 | 515 | 764 | 952 |
| 2800 | 697 | 1030 | 1284 | 1192 | 1758 | 2190 | 1051 | 1549 | 1925 | 520 | 769 | 957 |
| 2900 | 703 | 1036 | 1290 | 1204 | 1770 | 2202 | 1065 | 1563 | 1939 | 526 | 775 | 962 |
| 3000 | 708 | 1041 | 1295 | 1216 | 1782 | 2214 | 1079 | 1577 | 1953 | 531 | 780 | 968 |
| 3100 | 714 | 1047 | 1301 | 1228 | 1793 | 2226 | 1093 | 1591 | 1967 | 536 | 785 | 973 |

Notes:

Cooling/heating outputs shown in W

Clg1 based on CHW = 13/17°C & room air temperature = 25°C (Δ T = 10°C) Clg2 based on CHW = 6/10°C & room air temperature = 25°C (Δ T = 17°C)

Htg1 based on LPHW = $80/60^{\circ}$ C & room air temperature = 20° C (Δ T = 50° C)

Htg2 based on LPHW = $50/40^{\circ}$ C & room air temperature = 20° C (Δ T = 25° C)

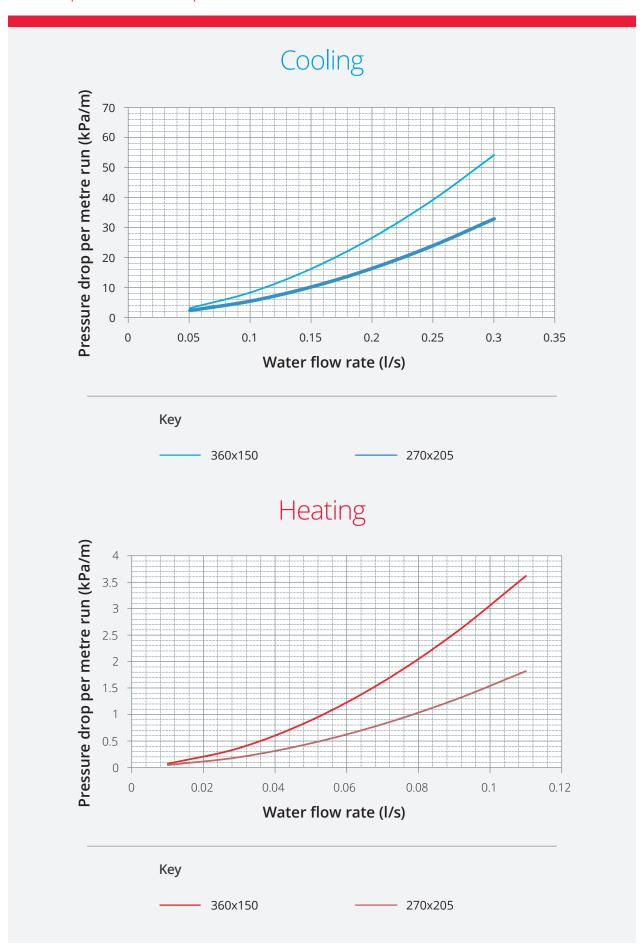
Water flow rate calculated as follows:

Water flow rate (l/s) = Clg or Htg output (W) / 4190 / Water temperature rise or drop (°C)

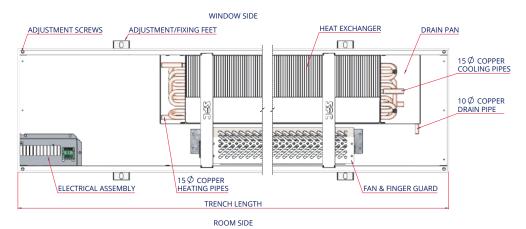
Water pressure drop (per m of trench) read from chart based on water flow rate calculated as above

Sound pressure levels < 30 dBa @ 2m @ medium speed Data is for 4 pipe units.

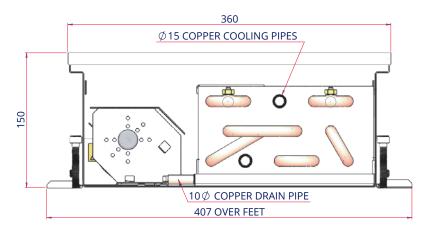
Water pressure drop



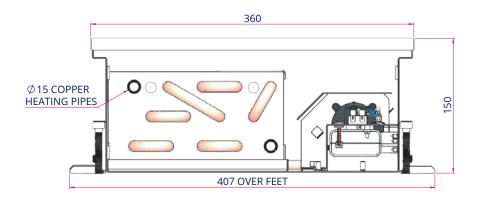
Dimensional drawings 360W x150H unit



Top view of unit with grille removed



Cross section of side showing cooling pipes

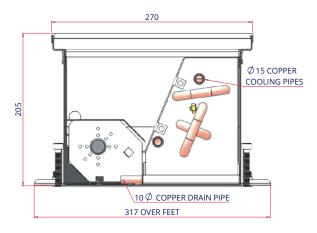


Cross section of side showing heating pipes

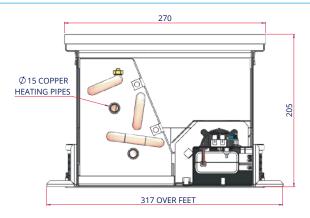
Dimensional drawings 270W x205H unit



Top view of unit with grille removed



Cross section of side showing cooling pipes



Cross section of side showing heating pipes

Controls for comfort

We've thought of everything you might need to enrich your environment...

All units can be supplied with flexible hoses for connecting to the flow / return pipework. These hoses can be fitted with isolating valves for added convenience.

While units can be controlled on the water side and supplied with valves the inclusion of EC/DC fan motor technology makes air side control simple and accurate. Fan speed is set via a 0-10V control signal which can be supplied via a BMS or room mounted controller. Alternatively, the fan speed can be set manually using the on-board rotary potentiometers.

Modulo v2 Room Thermostat



Flexible Hose with Integral Isolating Valve



Standard units are available in 4 pipe orientation. This means that there are separate waterways within the heat exchanger for cooling and for heating and each has its own set of connections. For 4 pipe units the heating and cooling pipes are found at opposite ends of the trench unit. By default, the heating pipes will be on the LHS when looking towards the window (at the same end as the electrical connections) and the cooling pipes will be on the RHS.

Units can be supplied in 2 pipe orientation whereby the entire heat exchanger is a single circuit. Such units can be used for cooling only applications or changeover systems for seasonal heating or cooling. The changeover would be controlled by a central controller/BMS as would the operation of the chiller/boiler/heat pump.

Specification

Cooling Trench

- Trench casings shall be from a minimum 1.2mm thick mild steel finish in black powder coat. The trench shall be c/w knock-outs for pipework and cables where required. Fine adjustment levelling screws shall be provided at all four corners and adjustable support feet along the length of the casing. The casing shall be supplied with transverse bracing pieces and a protective cover.
- The heat exchanger shall be manufactured from an array of copper tubes expanded into aluminium fins supported in galvanised sheet steel tubeplates. Flow and return connections shall be 15mm plain copper and the heat exchanger shall be fitted with a vent plug to purge air. Prior to fitting, the heat exchanger shall be pressure tested to 22 barg, air under water.
- Trench units shall be supplied, as standard, with anodised aluminium roll-up type grilles. The grilles shall
 consist of the aluminium blades, stainless steel springs and plastic spacers coloured to match the blades.
 Blades are optionally available in a range of anodised colours and can be provided in stainless steel.
 Trim pieces shall be supplied for fitting around the edge of the trench casing to match the grille.
- The units shall be performance tested in line with the requirements of EN 16430 and shall comply with all relevant European safety directives and harmonised standards.
- Trench units shall include one or more EC/DC crossflow fan assemblies. The fan speeds shall be capable of continuous modulation from a 0 to 10V control signal or on/off control. The fan assemblies shall be c/w with finger guards on the inlet side.
- Trench units can optionally be supplied with a range of flexible hose fittings, control valves and thermostats to suit the application.
- 4 pipe units shall have heating and cooling water connections on opposite ends.
- Electrical connections shall be made at the end of the trench accommodating the heating pipes.
- A stainless steel drain tray terminating in a 12mm copper pipe shall be fitted under the coil. The drain tray shall be extended under the cooling coil connections and the drain pipe shall be on this end..

Do you require a bespoke fit?

- · Bespoke widths, heights and lengths are available on request
- · Also available on request are bespoke curved sections and grilles
- Corner kits with angled sections and mitred corner grilles are available as required.

Please don't hesitate to contact a member of the SPC sales team who will be more than happy to help you find the components you need to make your trench conditioning system perfect for its environment.

Metropolitan Electric Trench Heating

Fan-assisted Electric Trench Heater

SPC Metropolitan Electric Trench Heating for use in the absence of an LTHW Heating System or where running pipework to a unit is not practical.

- Trench casings from 1.2mm thick mild steel finished in black powder coat. The trench is c/w knock-outs for cable entry. Fine adjustment levelling screws are provided at all four corners and adjustable support feet along the length of the casing. Height adjustment of 30mm is available. The casing is supplied with transverse bracing pieces and a protective cover for use during installation.
- The heat exchangers are single phase 230V electric heaters. The elements are ceramic PTC giving inherently safe, self-regulating performance c/w auto-resetting overheat cutouts to trip the unit should the heating elements or casing become excessively hot.
- Trench units are supplied, as standard, with anodised aluminium roll-up type grilles. The grilles consist of the aluminium blades, stainless steel springs and black plastic spacers. Blades are optionally available in a range of anodised colours and can be provided in stainless steel. Trim pieces shall be supplied for fitting around the edge of the trench casing to match the grille.
- The trench units include one or more EC/DC crossflow fan assemblies. The fan speed is set at an appropriate level for the heat output to ensure that the elements are exposed to sufficient cooling air. The fan and element assemblies are shielded by perforated guards.
- The trench heaters are controlled on/off either by a room thermostat, switch or BMS enable signal.

| Trench width (mm) | Trench height (mm) | Trench length (mm) | Heat output (kW) |
|-------------------|-----------------------|-----------------------|---------------------|
| 225 | 125 | 1000 | 1.00 |
| 225 | 125 | 1750 | 2.00 |
| 225 | 125 | 2500 | 3.00 |

Table 1. Dimensions and heat output.

Key Features

- Wall Mounted or BMS Controls
- Quiet EC/DC Cross flow fans
- · Wide range of Grille Finishes





Architectural grilles

We consider every aspect of the trench heater, including the grilles.

As standard, our roll-up anodised aluminium grilles use corrosion-proof steel springs and black spacers. The double-T profile grille blades are 5mm wide and 19.5mm high with a spacing of 12.5mm. This gives a free area of 60%. Grilles and trim are available in a variety of colours.





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